



TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP	P	Q	DEF:- A	C	D	S	M	
DEPT: Maintenance	RESULT AREA								

KAIZEN IDEA SHEET

F/IMS/05

CELL:- Oil pump CELL NAME:- A374 MACHINE / STAGE:- Flushing OPERATION:- Flushing

KAIZEN THEME:- To eliminate unsafe working condition

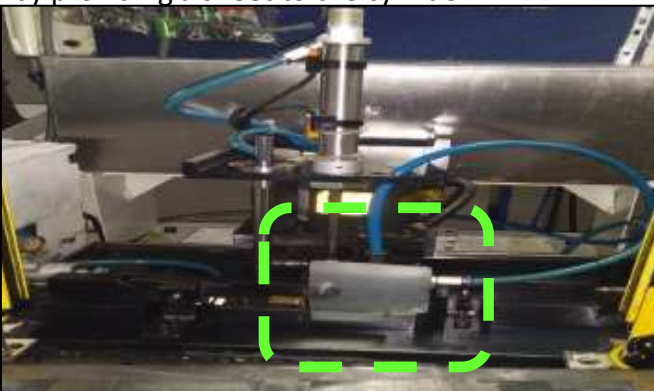
WIDELY/DEEPLY:

PRESENT STATUS :- Spillage of oil into operator body



IDEA:- Provide safe cover

COUNTERMEASURE:- Covered the spillage area by providing a sheet to the cylinder



BENCHMARK TARGET	1
KAIZEN START	25.05.2017
KAIZEN FINISH	25.05.2017

TEAM MEMBERS:- Sujatha
Ganesh
Murali

BENEFITS:-
1. Unsafe working condition eliminated
2. Operator fatigue removed

WHY - WHY ANALYSIS :-

- Why1:-** Unsafe working condition
- Why2:-** Oil spilling on operator
- Why3:-** No stoppage cover
- Why4:-**

RESULT:-



safe working condition



Unsafe working condition

KAIZEN SUSTENANCE

WHAT TO DO :- Irreversible kaizen
HOW TO DO : -----
FREQUENCY : -----

ROOT CAUSE:- No safe cover

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE:1657 & 25.05.2017

REGISTERED BY :- Nigama

MANAGER'S SIGN:- Dinesha m

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
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Before

After